

Parts List for the CS-18 Stand

Index No.	Part No.	Description	Size	Qty.
1	CS18N-01	Side Panel (left)		1
2	CS18N-02	Side Panel (right w/door)		1
3	CS18N-03	Front Panel		1
4	CS18N-04	Rear Panel (2 holes)		1
5	CS18N-05	Shelf		1
6	CS18N-06	Door		1
7	CS18N-07	Top Tray		1
8	CS18N-08	JET Knob	5/16"x20	1
9	TS-0561021	Hex Nut	5/16"	1
10	TS-0160141	Hex Cap Bolt	3/8"x5-1/2"	4
11	TS-0561031	Flat Washer	3/8"x1-1/4"	8
12	CS18N-12	Plastic Washer	3/8"	4
13	CS18N-13	Hex Nut	3/8"	4
14	CS18N-14	Hex Cap Bolt (w/ washer)	5/16"x5/8"	12
15	CS18N-15	Plastic Plug		4
15A	CS18N-15A	Bolt Assembly (#9~15)		4
16	JET-138	JET Logo	138x57mm	1

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Contents of the Shipping Container:

- 2 Side Panels
- 1 Front Panel
- 1 Rear Panel (two holes)
- 1 Top Tray
- 1 Door
- 1 Shelf

Tools Needed for Assembly:

- 12mm Wrench
- 14mm Wrench


Hardware Kit Contents:


- 12 Hex Cap Bolts
- 4 Hex Nuts
- 4 Hex Cap Bolts (long)
- 4 Plastic Washers
- 8 Flat Washers
- 1 JET Knob
- 1 5/16" Nyloc Hex Nut
- 4 Plastic Plugs

Assembly Instructions

Note: number in () parenthesis refers to the index number in the parts breakdown and parts list.

1. Place front panel (3) and rear panel (4) next to side panel (1) and insert tabs through the slots.
2. Attach the front and rear panels to the side panel with four hex cap bolts (14). **Do not** tighten at this time.
3. Attach the remaining side panel with door (2) by repeating above steps.
4. Make sure the stand rests flat on the ground and is level. Tighten hex cap bolts.
5. Attach the knob (8) to the door (6) with a 5/16" nyloc nut (9). Leave the nut slightly loose so that the knob can be turned and the door can be secured.
6. Install the door by inserting bottom pin into the side panel hole and pulling the upper spring-loaded pin down and releasing into upper side panel hole.
7. Attach the internal shelf (5) with 4 hex cap bolts (14).
8. Place top tray (7) onto the stand assembly and line up the holes. The drain hole should be placed to the rear of the machine
9. This stand is used with the JET JMD-15 and JET JMD-18. The larger, or outside hole pattern is used with the JMD-18 and the smaller, or inner hole pattern is used with the JMD-15. Place 4 plastic plugs (15) into 4 unused holes.
10. Attach the mill/drill to the top tray with four hex cap bolts (10), eight washers (11) and four hex nuts (13).

 **WARNING:** This product can expose you to chemicals including lead which is known to the State of California to cause cancer and birth defects or other reproductive harm, and ethylbenzene which is known to the State of California to cause cancer. For more information go to <http://www.p65warnings.ca.gov>.

 **WARNING:** Some dust, fumes and gases created by power sanding, sawing, grinding, drilling, welding and other construction activities contain chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead based paint
- crystalline silica from bricks, cement and other masonry products
- arsenic and chromium from chemically treated lumber

Your risk of exposure varies, depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area and work with approved safety equipment, such as dust masks that are specifically designed to filter out microscopic particles. For more information go to <http://www.p65warnings.ca.gov/> and <http://www.p65warnings.ca.gov/wood>.