

55 TON

Our Best Seller

Four Available Workstations
Universal Open Tooling Station
Electric Stroke Control

The Edwards 55 Ton Ironworker is well suited to fit the needs of any fab shop, large or small. Standard features include a Punch Assembly with Pedestal Die Table, Flat Bar Shear, Angle Shear, and a universal open tooling station designed to accept optional Tooling Accessories.

PUNCH

Rating: 55 Tons
Max. Capacity: 1-1/16" Dia. in 5/8" A36
Stroke: 1-1/4"
Throat Depth: 7-1/2"
Open Height: 8-1/8"
Shut Height: 6-3/4"
Work Height: 36-9/16"

ANGLE SHEAR

Max. Capacity: 3" x 3" x 3/8"
4" x 4" x 1/4"
Work Height: 39-7/8"

FLAT BAR SHEAR

Max. Capacity: 3/8" x 14"
1/2" x 12"
3/4" x 4"
Max. Round: 7/8"
Max. Square: 7/8"
Work Height: 34-3/4"

OPEN STATION

Throat Depth: 11-5/32"
Open Height: 8-1/8"
Shut Height: 6-3/4"
Work Height: 34-1/2"

OPTIONAL COPER NOTCHER

Throat Depth: 11-5/32"
Open Height: 8-1/8"
Shut Height: 6-3/4"
Work Height: 34-1/2"

GENERAL SPECIFICATIONS

Standard Motor:	5 HP 3 Phase 208/240v 1725 RPM 14 AMP
Optional Motors:	5 HP 3 Phase 440/480v 1725 RPM 7 AMP 5 HP 3 Phase 575v 1725 RPM 7 AMP 5 HP 1 Phase 208/240v 1725 RPM 26 AMP
Hydraulic Pump:	3-1/2 GPM - 1 Stage
Valve Pressure:	2500 PSI
Reservoir:	7 Gallons
Cylinder:	2-1/2" Ram

DIMENSIONS

Height:	55-1/4"
Width:	44-3/8"
Depth:	36-1/8"
Shipping Weight:	2480 lb



Shown with optional Coper Notcher

CALL (800) 373-8206

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