

# 50 TON

## Compact and Versatile

Four Available Workstations

Punch Assembly Designed for Optional Tooling

Dedicated Coper Notcher Station

Electric Stroke Control

The Edwards 50 Ton Ironworker is the ideal Ironworker for the small shop that needs a powerful, versatile tool for all kinds of tasks. Standard features include a Punch Assembly with Pedestal Die Table, Flat Bar Shear, Angle Shear, and a dedicated Coper Notcher station. The Punch Assembly quickly converts to an open tooling station designed to accept optional Tooling Accessories.

### PUNCH

Rating: 50 Tons  
Max. Capacity: 1" Dia. in 5/8" A36  
Stroke: 1-11/16"  
Throat Depth: 7"  
Open Height: 8-1/8"  
Shut Height: 7"  
Work Height: 36-9/16"

### ANGLE SHEAR

Max. Capacity: 3" x 3" x 3/8"  
4" x 4" x 1/4"  
Work Height: 39-7/8"

### FLAT BAR SHEAR

Max. Width: 1/2" x 10"  
3/4" x 4"  
Max. Round: 3/4"  
Max. Square: 3/4"  
Work Height: 34-1/2"

### COPER NOTCHER

Max. Capacity: 2" x 3" x 5/16"  
Work Height: 39-1/2"

### GENERAL SPECIFICATIONS

Standard Motor:	5 HP 3 Phase 208/240v 1725 RPM 14 AMP
Optional Motors:	5 HP 3 Phase 440/480v 1725 RPM 7 AMP
	5 HP 3 Phase 575v 1725 RPM 7 AMP
	5 HP 1 Phase 208/240v 1725 RPM 26 AMP
Hydraulic Pump:	3-1/2 GPM - 1 Stage
Valve Pressure:	2500 PSI
Reservoir:	7 Gallons
Cylinder:	2-1/2" Ram

### DIMENSIONS

Height:	54-1/2"
Width:	36-3/4"
Depth:	36-1/8"
Shipping Weight:	2020 lb



CALL (800) 373-8206

WWW.EDWARDSIRONWORKERS.COM